

Welding Certificate

TÜVRh-EN1090-2.01921.2020.005

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	Haritz + Röhring GmbH	
	Annabergstraße 29a 45721 Haltern am See GERMANY	
Technical specification	EN 1090-2:2018	
Execution class(es)	EXC3 according to EN 1090-2	
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	135 - Metal active gas welding, partly mechanized 141 - TIG gas tungsten arc welding 783 - Drawn arc stud welding with ceramic ferrule or shielding gas	
Material Group	1.1 according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 2 and 3 8 according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 4	
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Ralf Tulinski, welding specialist	born on: 31.08.1963
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Klaus Röhring, welding specialist	born on: 18.02.1966
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.	
Validity start	03.03.2017	
Period of validity	29.10.2022	
Remarks	see reverse	

Place and date of issue Köln, 10.11.2020
Schücker/ZA



Dipl.-Ing. Makowka
Head of certification body